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NOSC TD 195

Technical Document 195

TORPEDO MK 46 PHYSICAL CHARACTERISTICS

RT Simeral August 1978



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NAVAL OCEAN SYSTEMS CENTER SAN DIEGO, CALIFORNIA 92152



NAVAL OCEAN SYSTEMS CENTER, SAN DIEGO, CA 92152

AN ACTIVITY OF THE NAVAL MATERIAL COMMAND

RR GAVAZZI, CAPT, USN

HL BLOOD

Commander

Technical Director

ADMINISTRATIVE STATEMENT

This work is a compilation of engineering information generated during the design of the Torpedo MK 46 and Mods. The data is used extensively at NOSC, and this document makes it available to other activities.

The report was reviewed for technical adequacy by E. G. Parks and edited by A. N. Saltzman of this Center.

Released by R. L. Matthews, Head Torpedo Division

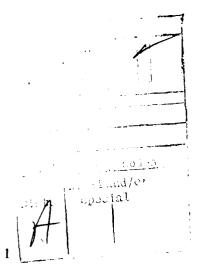
Under authority of M. O. Heinrich, Head Torpedo and Countermeasures Department

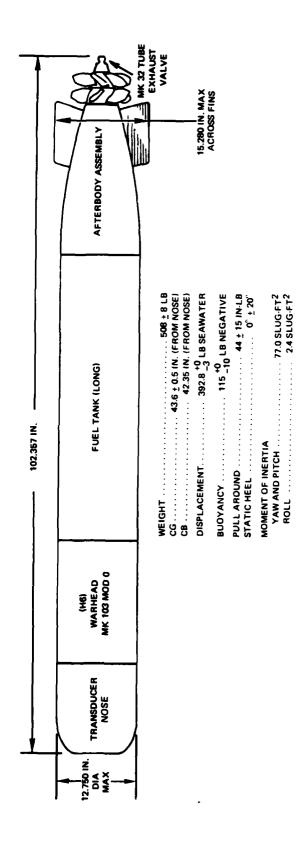


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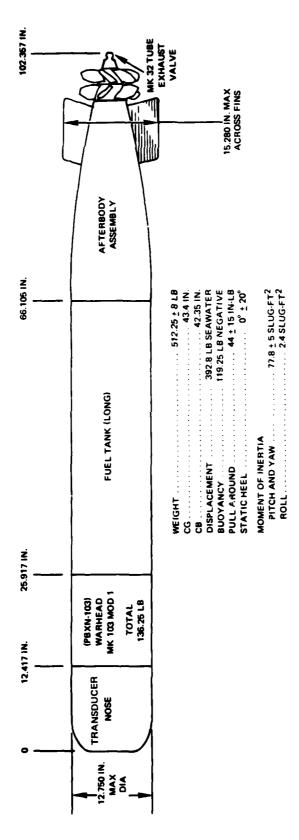
CONTENTS

MK 46 Mods 1 and 2 Warshot (with Warhead MK 103 Mod 0) page 3
MK 46 Mods 1 and 2 Warshot (with Warhead MK 103 Mod 1) 4
MK 46 Mods 1 and 2 Inert Warshot (with Inert Warhead MK 103 Mod 1)5
MK 46 Mods 1 and 2 Fleet Exercise Configuration 6
MK 46 Mods 1 and 2 Fleet Tracking Configuration 7
MK 46 Mods 1 and 2 Fleet Buoyant Exercise Configuration 8
MK 46 Mods 1 and 2 Fleet Buoyant Tracking Configuration 9
MK 46 Mod 4 Warshot (with Warhead MK 103 Mod 0) "Captor" 10
MK 46 Mod 4 Warshot (with Warhead MK 103 Mod 1) "Captor" 11
MK 46 Mod 4 Inert Warshot (with Inert Warhead MK 103 Mod 1) "Captor" 12
MK 46 Mod 4 Non 3-D Range Exercise Configuration "Captor" 13
MK 46 Mod 4 3-D Range Exercise, Autec-Barstur "Captor" 14
MK 46 Mod 4 3-D Range Exercise, Nanoose "Captor" 15
MK 46 Mod 5 Warshot (with Warhead MK 103 Mod 0) "Neartip" 16
MK 46 Mod 5 Warshot (with Warhead MK 103 Mod 1) "Neartip" 17
MK 46 Mod 5 Inert Warshot (with Inert Warhead MK 103 Mod 1) "Neartip" 18
MK 46 Mod 5 3-D Range Exercise Configuration "Neartip" 19
MK 46 Mod 5 Fleet Buoyant Exercise Configuration "Neartip" 20
Main Assembly, MK 46 Mods 1 and 2 21
Main Assembly, MK 46 Mod 4 ("Captor") 22
Main Assembly, MK 46 Mod 5 ("Neartip") 23
Miscellaneous Information 25
MK 46 Mod 1 Evaluation Units (1964) Weight and Balance Chart 26
Sync Clock Vehicle, MK 46 Mod 1 (1965) Weight and Balance Chart 27
Fleet Buoyancy Configuration, MK 46 Mod 1 (1969) Weight and Balance Chart 28
MK 46 Mods Major Component Weights 29, 30
MK 46 Mods Coordination, Outline and Fitment Drawing Lists 31

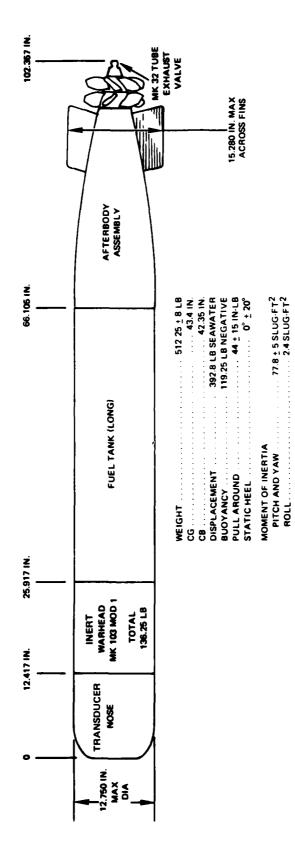




MK 46 MODS 1 & 2 WARSHOT (WITH WARHEAD MK 103 MOD 0)

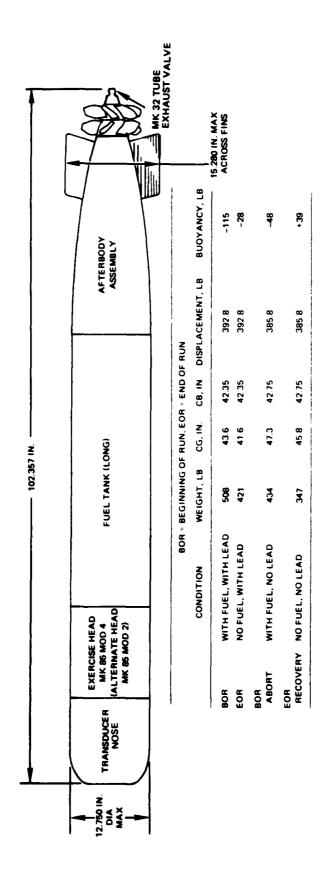


MK 46 MOD 1 & 2 WARSHOT (WITH WARHEAD MK 103 MOD 1)



MK J MOD 1 & 2 INERT WARSHOT (WITH INERT WARHEAD MK 103 MOD 1)

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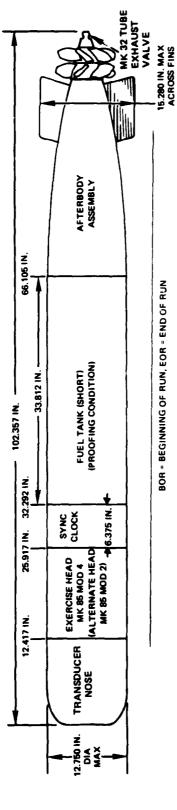


PULL 248LUG-FT²
MK 46 MODS 1 & 2 FLEET EXERCISE CONFIGURATION

77 0 SLUG-FT²

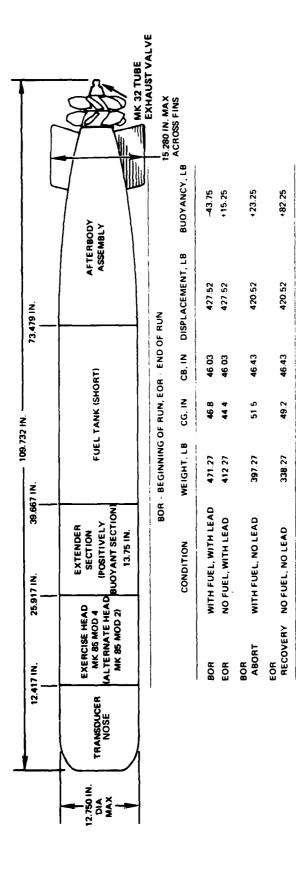
MOMENT OF INERTIA

YAW AND PITCH



	CONDITION	WEIGHT, LB	CG, IN	CB, IN.	WEIGHT, LB CG, IN CB, IN DISPLACEMENT, LB BUDYANCY, LB	BUOYANCY, LB
BOR	WITH FUEL, WITH LEAD	493	42.2	42.35	392.8	-100
EOR	NO FUEL, WITH LEAD	434	40.2	42.35	392.8	7
BOR ABORT	WITH FUEL, NO LEAD	419	45.9	42.75	385.8	-33
EOR RECOVERY	JR IECOVERY NO FUEL, NO LEAD	360	4.4	42.75	385.8	+26

MK 46 MODS 1 & 2 FLEET TRACKING CONFIGURATION



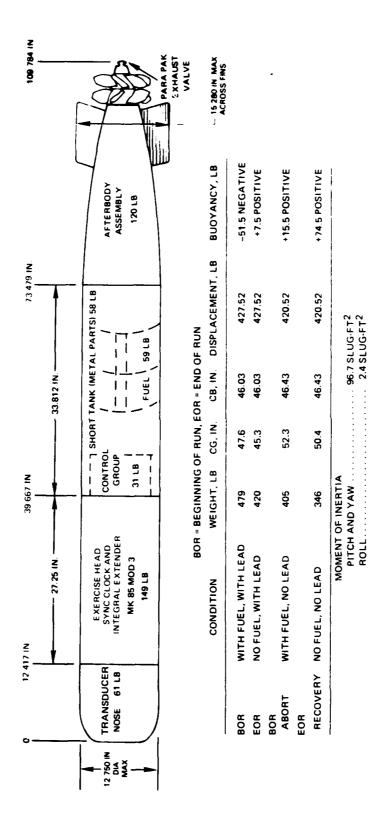
MK 46 MODS 1 & 2 FLEET BUOYANT EXERCISE CONFIGURATION

96.75 SLUG-FT² 2.4 SLUG-FT²

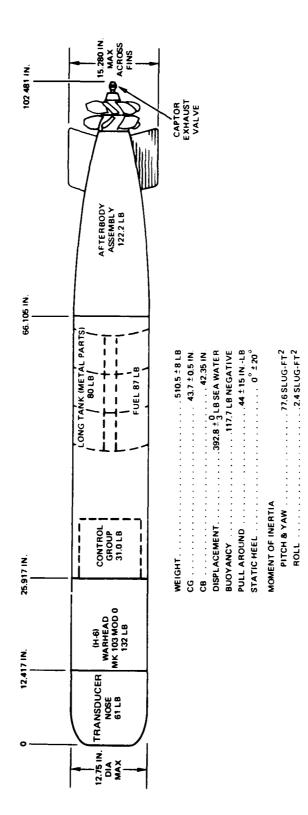
> YAW AND PITCH ROLL

MOMENT OF INERTIA

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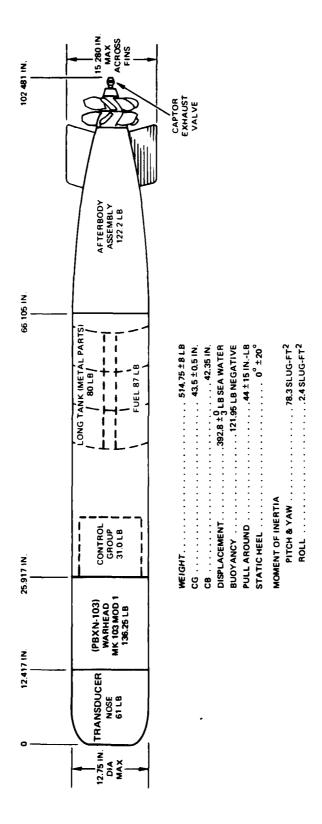
MK 46 MODS 1 & 2 FLEET BUOYANT TRACKING CONFIGURATION



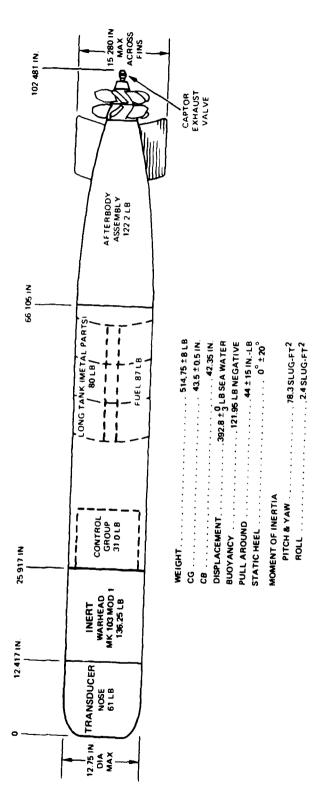
MK 46 MOD 4 WARSHOT (WITH WARHEAD MK 103 MOD 0) "CAPTOR"

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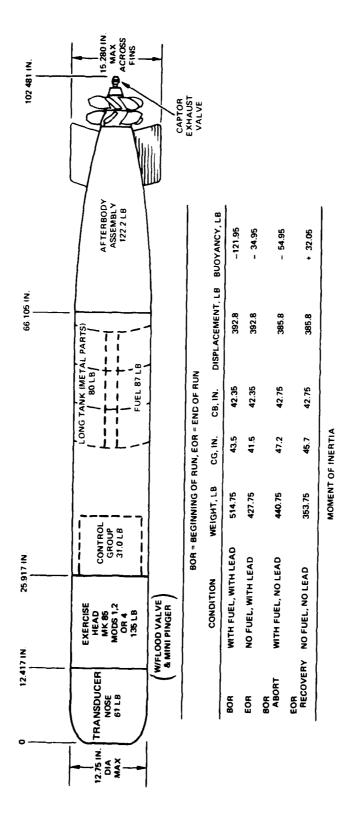
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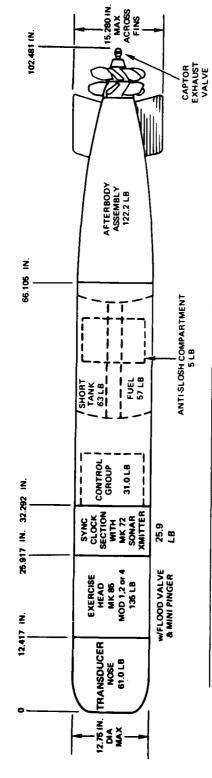
MK 46 MOD 4 WARSHOT (WITH WARHEAD MK 104 MOD 1) "CAPTOR"



MK 46 MOD 4 INERT WARSHOT (WITH INERT WARHEAD MK 103 MOD 1) "CAPTOR"



MK 46 MOD 4 NON 3-D RANGE EXERCISE CONFIGURATION "CAPTOR"



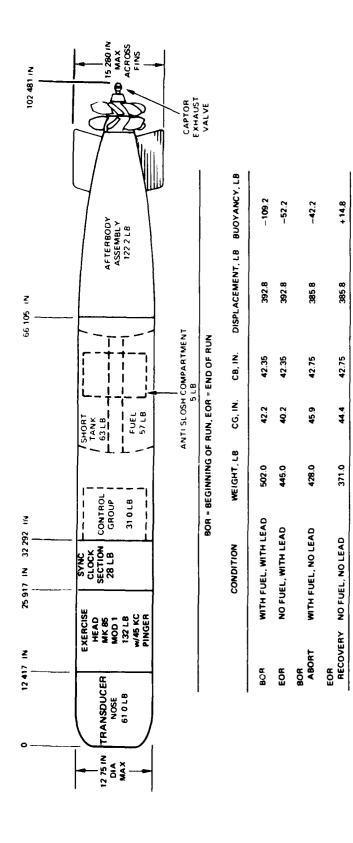
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	CONDITION	WEIGHT, LB CG, IN. CB, IN.	CG, IN.	CB, IN	DISPLACEMENT, LB BUOYANCY, LB	BUOYANCY, LB
BOR	WITH FUEL, WITH LEAD	498.75	42.3	42.35	392.8	-105.95
EOR	NO FUEL, WITH LEAD	441.75	40.3	42.35	392.8	-48.95
BOR ABORT	WITH FUEL, NO LEAD	424.75	46.0	42.75	385.8	-38.95
EOR RECOVERY	DR RECOVERY NO FUEL, NO LEAD	367.75	44.5	42.75	385.8	+18.05

MOMENT OF INERTIA

PITCH & YAW77.0 SLUG-FT²
ROLL2.4 SLUG-FT²

MK 46 MOD 4 3 D RANGE EXERCISE, AUTEC BARSTUR "CAPTOR"

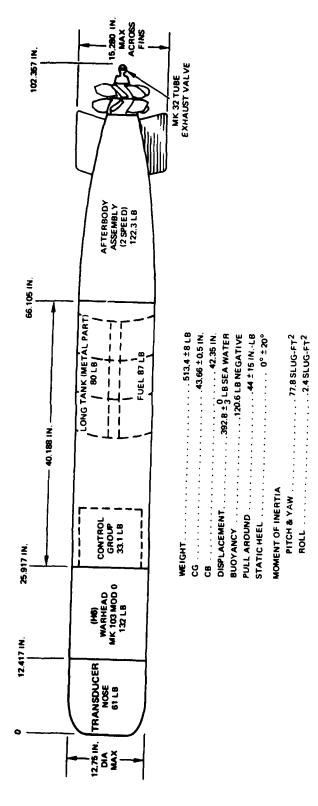


MK 46 MOD 4, 3-D RANGE EXERCISE, NANOOSE "CAPTOR"

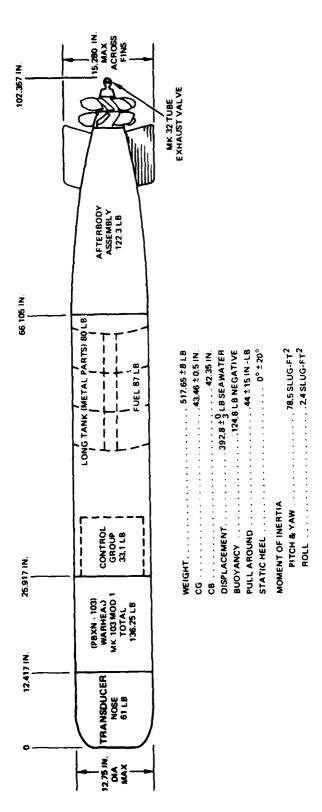
77.0 SLUG-FT²

MOMENT OF INERTIA

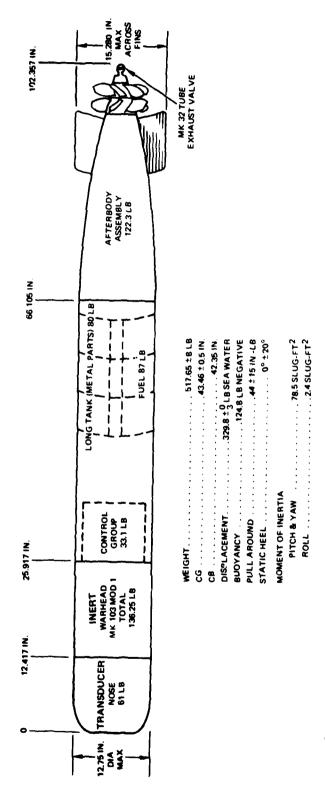
PITCH & YAW .



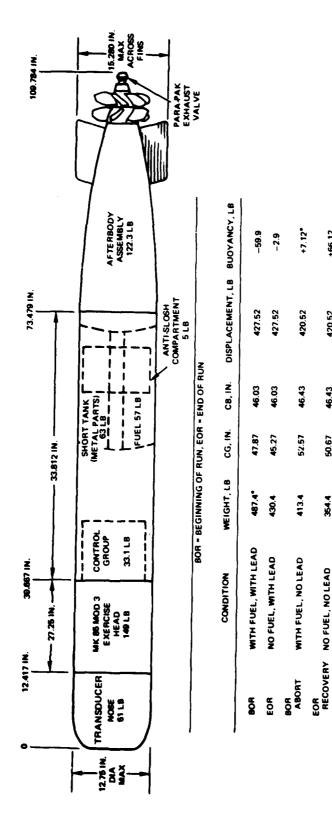
MK 46 MOD 5 WARSHOT (WITH WARHEAD MK 103 MOD 0) "NEARTIP"



MK 46 MOD 5 WARSHOT (WITH WARHEAD MK 103 MOD 1) "NEARTIP"



MK 46 MOD 5 INERT WARSHOT (WITH INERT WARHEAD MK 103 MOD 1) "NEARTIP"



*FOR 15 LB POSITIVE BUOYANCY AT BOR ABORT, FILL WITH FUEL TO 480 LB TOTAL WEIGHT.

97.1 SLUG-FT²

PITCH & YAW ROLL

MOMENT OF INERTIA

+66.12

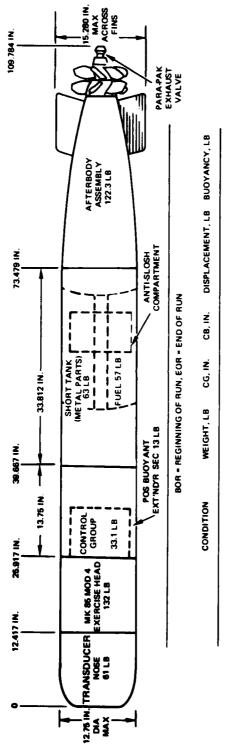
420.52

46.43

50.67

354.4

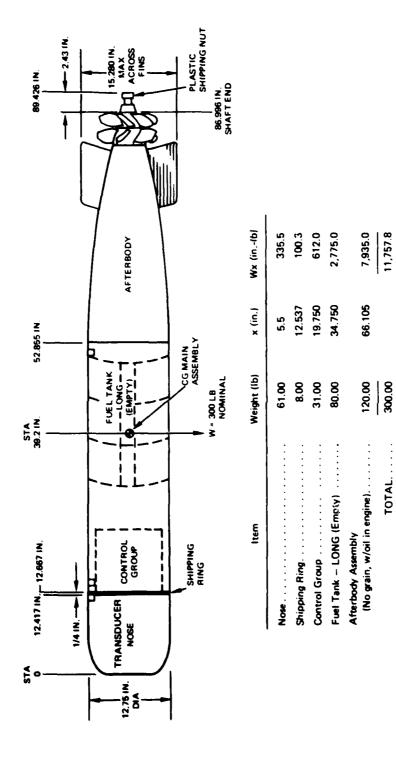
MK46 MOD 5 3-D RANGE EXERCISE CONFIGURATION "NEARTIP"



	CONDITION	WEIGHT, LB	CG, I¥.	CB, IN.	DISPLACEMENT, LB BUOYANCY, LB	BUOYANCY, LB
BOR	WITH FUEL, WITH LEAD (w/o TRL=5% LB)	.479.67	47.00	46.03	427.52	-52.15
EOR	NO FUEL, WITH LEAD	422.67	4.6	46.03	427.52	+4.85
BOR ABORT	WITH FUEL, NO LEAD	405.67	51.7	46.43	420.52	+14.85*
EOR RECOVERY	OR RECOVERY NO FUEL, NO LEAD	348.67	49.4	46.43	420.52	+71.85
	PITCH & Y ROLL	MOMENT OF INERTIA PITCH & YAW	MOMENT OF INERTIA	. 96.7 SL	UG-FT ² UG-FT ²	

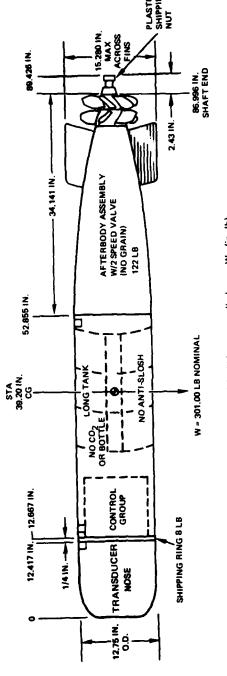
*FOR 15 LB POSITIVE BUOYANCY AT BOR ABORT, FILL WITH FUEL TO 480 LB TOTAL WEIGHT.

MK 46 MOD 5 FLEET BUOYANT EXERCISE CONFIGURATION "NEARTIP"



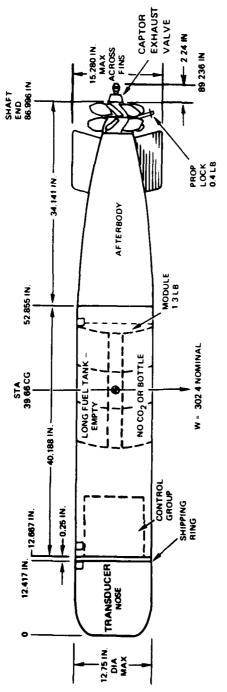
 $CG = \frac{\sum Wx}{W} = \frac{11,757.8 \text{ in.-LB}}{300 \text{ LB}} = 39.2 \text{ in. FROM NOSE}$

MK 46 MODs 1 AND 2 — MAIN ASSEMBLY



Item	Weight (Ib)	x (in.)	Wx (inlb)
Note (Bendix actual)	61.75	5.5	339.62
Giorina Bipa	8.00	12.537	100.3
Control Group (Bendix actual).	33,50	19.75	661.62
Long Tank (No CO ₂ or bottle) (No anti-slosh)	74.00	34.75	2,571.5
Afterbody Assembly (No grain, w/oil in engine)	122.00	66.105	8,064.8
Loints No. 1	0.50	11.7	5.85
No 2	0.50	13.4	16.7
No. N	0.50	52.1	26.05
Plastic Shipping Nut	0.25	88.0	22.00
	301.00	39.197 CG	11,798.44

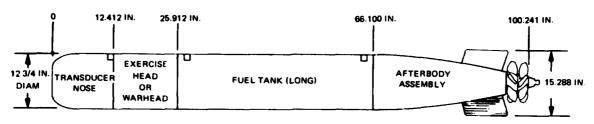
MK 46 MOD 5 NEARTIP MAIN ASSEMBLY



Item	Weight (Ib) (Nominal)	x (in.)	Wx (in1b)
Nose	61.00	5.5	335.5
Shipping Ring	8.00	12.537	100.296
Control Group	31.00	19.75	612.25
Long Tank (no CO ₂ or bottle)	76.00	34.75	2,641.00
Electronic Module	1.3	51.75	67.275
Afterbody (w/new cable; w/new water valve) (no grain, w/oil)	122.2	66.105	8.078.031
Joints: No. 1	0.5	11.7	5.85
No. 2	0.5	13.4	6.7
No. 3	0.5	52.1	26.05
Captor Exhaust Valve	0 1	88.0	88.00
Prop Lock	0.4	83.5	33.4
	302.4	39.66 CG	11,994.352

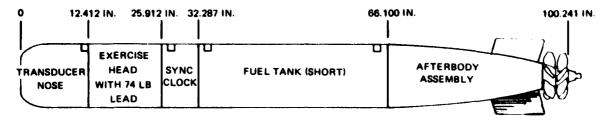
MK 46 MOD 4 CAPTOR - MAIN ASSEMBLY

MISCELLANEOUS INFORMATION



EVALUATION UNITS (1964) MK 46 MOD 1 $CG = \Sigma Wx/W$.

Item	Weight (lb)	x (in.)		Wx (inlb)	•
Nose - Transducer and Guidance	61.00	5.50	<u></u>	335.5	
Warhead and Ex. Hd. (Lead wts = 74 lb at Sta. 21.71)	131.90	19.10		2520.0	
Control Group and Controller (Bendix new design)	31.00	33.00		1022.0	
Fuel Section, Metal Parts Only	70.00	49.00		3430.0	
CO ₂ Bottle (filled) and Valves	3.00	49.50	299.9 lb	148.5	
Joints: Forward	1.00	12.25	ļ	12.2	
Center		25.25		25.3	
Aft	1.00	65.25	}	65.2	
Afterbody					
Shell	32.00	75.35	1	2780.0	1
Engine Clevite HG-5.5B		81.10		2027.5	l l
Combustion Chamber and Grain	6.00	69.00		414.0	
Water Pump	4.00	70.35	1	282.0	1
Fuel Pump		70.35	i	351.7	l
Alternator	9.40	70.45	1	662.3	
Gear Train, Access Plate Support	7.00	73.85	119.7 Њ	147.5	9271.6
Actuators (3) D.C. Motors	8.00	86.55	Į.	692.4	
Rudders and Elevators (4)	5.00	88.65	ł	443.2	
Shaft Assembly and Props	12.00	94.35	i	1132.2	ŀ
Warm Plug ,	.3	67.00	ì	21.0	ì
Seawater Battery	1.00	67.85	[67.8	ŀ
Miscellaneous: Valves, Tubes, Cables, Screws, etc	5.00	50.00	l	250.0	l
	419.60	40.2=0	CG	16830.3	
Fuel	90.00	53		4760	
	509.6	42.4		21590.3	



SYNC CLOCK VEHICLE (1965) MK 46 MOD 1

	Item	Weight (lb)	x (in.)	Wx (inlb)
Nose T	ransducer	61.00	5.50	336.0
Exercise	Head (74 lb lead)	132.00	19.10	2520.0
Sync CI	ock Unit 3D (shell only = 13 lb)	30.00	30.31	910.0
Control	Group (Bendix)	31.00	39.5	1245.0
Short F	uel Tank, Metal Parts Only	56.00	53.0	2970.0
Afterbo	dy, Complete	120.00	77.5	9300.0
Joints:	Forward	.75	12.2	9.2
	Center		25.2	18.9
	Extra for Clock	.75	32.0	24.0
	Aft	75	65.2	49.0
	Total Dry	433.00	40.2 = CG	17382.1
	Fuel	60.00	56.0	3400.0
		493.00	42.2 = CG	20782.1

DATA · WEIGHT, TRIM AND BUOYANCY

Condition	Weight (Ib)	CG (in.)	CB (in.)	Displacement Seawater (lb)	Buoyancy (Ib)
No Fuel, With Lead	433	40.2	42.35	392.8	-40
No Fuel, No Lead	359	44.4	42.75	385.8	+27
With Fuel, With Lead	493	42.2	42.35	392.8	-100
With Fuel, No Lead	419	45.9	42.75	385.8	-33

FLEET BUOYANCY CONFIGURATION - MK 46 MOD 1 (1969)

Item	Weight (Ib)	x (in.)	Wx (inlb)
Nose - Transducer and Guidance	. 61.0	5.5	336.0
Exercise Head Mk 85 Mod 0 (74 lb lead @ 21.71 in.)	. 126.12	19.02	2400.0
Control Group	. 31.00	33.0	1022.0
Fuel Tank - SHORT			
Shell	. 33.00	57.16) 50.7.00	1885.0
Baffle Assy. (CO2 bottle, 3.65 lb; Reg. Intl'k Cable, Ret. Ring, etc.)	. 25.15	63.2 59.7 CG	1580.0
Extender, 13.75 in	. 13.00	34.412	448.0
Afterbody Assembly	. 120.00	87.0	10440.0
Joints: Forward	5	12.75	6.4
No. 2	5	25.25	12.6
No. 3	5	40.0	20.0
Aft	5	73.0	36.5
Para Pak Nut (.98 lb) or Tube Nut (.78 lb)	Use 1.0	109.0	109.0
End of Run, No Fuel, With Lead - TOTAL	412.27	44.4 = CG	18295.5
PLUS FUEL	+59	64.00	3778.0
Beginning of Run, With Fuel, With Lead - TOTAL	471.27	46.8 = CG	22073.5
MINUS LEAD	-74.00	21.71	-1610.0
Beginning of Run, Abort, With Fuel, No Lead - TOTAL	397.27	51.5 = CG	20463.5
MINUS FUEL	-59.00	64.00	-3778.0
End of Run, Recovery, No Fuel, No Lead	338.27	49.2 = CG	16685.5

DATA - WEIGHT, TRIM AND BUOYANCY

Condition	Weight (lb)	CG (in.)	CB (in.)	Displacement Seawater (Ib)	Buoyancy (lb)
No Fuel, With Lead					
End of Run and Shop Weight	412.27	44.4	46.03	427.52	+15.25
No Fuel, No Lead					
End of Run, Recovery	338.27	49.2	46.43	420.52	+82.25
With Fuel, With Lead					
Beginning of Run, Launch	471.27	46.8	46.03	427.52	-43.75
With Fuel, No Lead					
Beginning of Run, Abort	397.27	51.5	46.43	420.52	+23.25

TORPEDO MK 46 MODS MAJOR COMPONENT WEIGHTS

	Weight (lb)
Transducer Nose Assembly Neartip (MK 46 Mod 5). PIP (Product Improvement Program) PTP (Point To Point).	62
Guidance Group (With Bucket Shields) Neartip (Transmitter 6.78 lb; Receiver 12.4 lb; Fwd Cap 1.82 lb). PIP	21 22 23-3/4
Transducer Nose Shell. Transducer and Associated Equip. Diaphragm, Backplate, etc.	12 18 10
Warhead MK 103 Mod 0 (H-6)	
Exercise Head MK 85 Mod 1 MK 85 Mod 2 MK 85 Mod 3 (Fleet Configuration) MK 85 Mod 4 MK 85 Mod 5 (Proofing Version of MK 85 - 1, Ex Head for Neartip) Digital Data Recorder Ex Head - PL3277406	126 149 126-1/2 132
Control Group Neartip	. 29.2
Fuel Tank (Short), Complete Assembly (No Fuel) With Anti-Slosh Compartment Shell Baffle Assembly CO ₂ Bottle (Full) and Holder Tank Cable Anti-Slosh Compartment	58* 63** 33 15 6 4
Fuel Tank (Long), Complete Assembly (No Fuel)	80 [†] 43 27

Fuel capacity max = 87 lb
Otto Fuel II = 10.25 lb per gal. (0.0444 lb/in.3)

	Weight (lb)
Cable	4
CO ₂ Bottle and Holder	6
Electronic Module (Captor Only)	1.3
Afterbody Assemblies (Includes Oil and Grain) For:	
MK 46 Mods 1 and 2	120
MK 46 Mod 4 (With Captor Cable and New Coolant Valve)	122.2
MK 46 Mod 5 (Neartip with 2 Speed Valve)	122.3
Afterbody Shell	32
Fins (4)	8
Actuator	8
Cable	1
Bronze, Sleeve. Seal and Bearing Assembly	4
Props and Nuts	7
Engine Assembly.	28
Coolant Pump.	4
Fuel Pump.	5
Combustion Chamber	•
Alternator	6 10
Accessory Bulkhead	7
	1
Captor Coolant Valve	2.3
Neartip 2 Speed Valve	2.3
Miscellaneous Components Positive Program Entender (12, 2/4 in 1, 2002)	
Positive Buoyant Extender (13-3/4 in. Long)	13
Sync Clock (6-3/8 in. Long) Assemblies	30
NTS: Shell (10-1/2 lb), Transducer (3 lb), Clock (14-1/2 lb)	28
Autec: Shell (11 lb), Transducer (3 lb), Clock (10-1/2 lb)	24-1/2
Joint Rings, O-Ring and Cover Plate	1/2
Exhaust Valves: Captor (1.0 lb), Para-Pak (0.98 lb), Tube (0.78 lb)	
MK 19 Torpedo Recovery Locator Beacon (TRL)	()
45 KC Hit Locating Device (HLD)	3-1/2
9 KC Acoustic Locating Device (ALD)	2
Practice Exploder	1 2 2 (0)
MK 72 Mod 0 Sonar Transmitter	9-3/8
MK 84 Mod 0 Sonar Transmitter	12-5/8
Flooding Valve (0.85 lb)	
45 KC "Mini-Pinger"	1-1/2
Shipping Adaptor (2539238)	8
Shipping Nut, Prop Shaft (Plastic).	1/4
Prop Lock, Shipping (Captor)	1/2
Accessories	
MK 27 Mod 0 Stabilizer, Torpedo (ASROC)	21-1/2
MK 28 Mods 2 and 3 Stabilizer, Torpedo (Fixed Wing)	21-1/2
MK 31 Mod 0 Stabilizer, Torpedo (Helicopter)	9-1/2
MK 8 Mod 2 Cap, Nose, Torpedo (ASROC)	2-1/2
Bands and Accessories, Lanvards	≥12

OTHER USEFUL WEIGHT, BALANCE AND BUOYANCY INFORMATION AND COORDINATION DRAWINGS SHOWING INSTALLED BANDS AND ACCESSORIES*

Coordination Drawing, Torpedo MK 46 Mods 1 and 2	
MK 46 Mod 1 Outline and Fitment Characteristics	2539302
Coordination Data, MK 46 Mod 5	3236121
MK 46 Mod 5 Outline and Fitment Characteristics	3236122

*These drawings are available in drawing microfilm file.